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D412-760-015
Job Sheet 203386



Part No: D412-760-015

Job Qty: 1 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/18/19

Job Tracking No:

Due Date: 12/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-760 REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S236136



Part: D412-760-015

Job No: 203386

Serial No/Batch: S236136

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 1

PKG1-25 B4B DAS 78 DEC 03 2019 9-89				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	12/6/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/6/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/6/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-015

Location:FG040

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-760-015 CHG002

140 - (QC21- Final Inspection - Work Order Release)

\$013054

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-5	Cabin Floor Protector	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	04B 52352635235277
D3574-6 25 232	Cabin Floor Protector	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	04B 5235257
D3575-5	Cargo Floor Protector	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	04B 5235311
D3575-6 FG 232	Cargo Floor Protector	2 1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	04B 5235332
D3580-1 ST040	Joggle Bracket	12 6 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	5208492 ✓
D3628-1 ST044	Washer, Cupped	28 14 pcs (14 ea) ✓	110-Packaging 1 - Pick Kit	5197061 ✓
D3628-3 ST044	Cupped Washer	12 6 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	5113539 ✓
MS24694-S100 ST 283	Flat Head Screw	12 6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5193834 ✓
MS24694-S54 ST 284	Screw	28 14 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	5228669 ✓
NAS1149D0363J ST 264	Washer	56 28 Ea (28 ea) ✓	110-Packaging 1 - Pick Kit	5228336 ✓
NAS1149D0463J ST 264	Washer	24 12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5225595 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-5	1	2	0
	D3574-6	1	3	0
	D3575-5	1	2	0
	D3575-6	1	3	0
	D3580-1	6	27	0
	D3628-1	14	705	0
	D3628-3	6	297	0
	MS24694-S100	6	68	0
	MS24694-S54	14	376	0
	NAS1149D0363J	28	2,009	0
	NAS1149D0463J	12	7,014	0

Part Specifications

Specifications could not be found.

Plex 11/18/19 2:30 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



RELEASED
12/14/14

PPP

Part Number D412-760-015

Description Cabin Floor Protector

Box Part Number MBX118 Dimension 50 x 69 x 3

Other Packaging

Dimension

Logo Decals

Packaging Instructions and Decal Placement

D412-760-015

Wrap hardware and paperwork in foam and label the foam. Put floor protectors in box, layering each one with foam to prevent movement. Insert hardware at the end of the box. Place a plywood stick at the end of the box (3" x 3/4"). Staple securely. Apply clear tape and Dart logo tape. Apply label D2729-3 as per instructions in QSI 014 section 4.5.

D2729-1

N/A

D2729-3



Dart Aerospace Ltd.

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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200

CABIN FLOOR PROTECTOR

P/N: D412-760-015 CHG002

B/N: BXXXXX

Revision: AB

Date: 08.10.08 09.04.13

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09.04.13
D
09.04.13

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW